



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200
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D350-607-541
Job Sheet 189657



008490

Part No: D350-607-541

Job Qty: 1 pcs

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/29/19

Job Tracking No:

Due Date: 3/1/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: IIN-D350-607 REV.F IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM IPP REV:F 14.06.09 AS PER ECN14-572 DD VERF:JLM IPP REV:G 16.09.12 added note at seq120 PAR16-515 DD VERF:JLM IPP Rev.H 17.06.08 As Per IIN Rev.E DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	3/1/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		



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CANADA
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Container No: S159555



Part: D350-607-541

Job No: 189657

Serial No/Batch: S159555

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7 FAA STC SR002131

					Packaging 1 - 29	
					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120	QC 4	1 pcs	3/1/19	0.00 0.00	QC 4 - 26	
					QC 4 - 28	
					QC 4 - 38	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	DAS 46 MAR 06 2019 9-89
130	Packaging 3-1 - Stock - B4B	1 pcs	3/1/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	DAS 46 MAR 06 2019 9-89
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	3/1/19	0.00 0.00	DC - 1 - B4B	DAS 21 MAR 06 2019 9-89
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	3/1/19	0.00 0.00	QC 21 - FG - 21	DAS 21 MAR 06 2019 9-89
					QC 21 - FG - 70	
					QC 21 - FG - 53	
Part Op 110 - (Pick Kit)						
Plex 2/5/19 9:21 AM Dart.Hadley.Shannon						

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Package as per PPPD350-607-541

135 - (Document Control) Photocopy bluefile & type labels per PPP D350-607-541 CHG008

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C4	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S003954
AN4-13A	Bolt	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	S115326
AN4C15	BOLT	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S119859
D2690-6	Lanyard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S150158
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S159343
D3912-041	Eyebolt Receiver Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S159129
D4030-041	Long Basket Assembly (350)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S158422
D4086-200	Placard, Max Load	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S12504
D4150-041	Attachment Arm Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S149089
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S145748
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S157086
D4917-300	Placard, Max Load	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S132450
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S143759
MS21042L4	Nut	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	S149814
MS24665-151	Cotter Pin	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S144955
NAS1149C0463R	Washer	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	S124607
NAS1149F0432P	Washer	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	S152652
NAS1515H4L	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S044189
D4085-3	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S150920

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN310C4	1	93	0
	AN4-13A	6	1,231	0
	AN4C15	1	50	0
	D2690-6	1	96	0
	D350-607-511	1	5	0
	D3912-041	1	9	0
	D4030-041	1	0	0
	D4085-3	1	27	0
	D4086-200	1	12	0
	D4150-041	1	14	0
	D4151-041	1	14	0
	D4151-043	1	1	0
	D4917-300	1	18	0
	MS17984-C413	1	47	0
	MS21042L4	6	3,475	0
	MS24665-151	1	557	0
	NAS1149C0463R	3	432	0
	NAS1149F0432P	12	616	0
	NAS1515H4L	2	222	0

Part Specifications	
Specifications could not be found.	

Plex 2/5/19 9:21 AM Dart.Hadley.Shannon

Order 12476



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Note: IIN-D350-607 REV.F IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM IPP REV:F 14.06.09 AS PER ECN14-572 DD VERF:JLM IPP REV:G 16.09.12 added note at seq120 PAR16-515 DD VERF:JLM IPP Rev.H 17.06.08 As Per IIN Rev.E DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/1/19	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	1 pcs		3/1/19	0.00	0.00	Packaging1-3		
120	QC	1 pcs		3/1/19	0.00	0.00	QC4		
130	Packaging	1 pcs		3/1/19	0.00	0.00	Packaging3-1		
135	DC	1 pcs		3/1/19	0.00	0.00	DC		
140	QC21-FG	1 Ea		3/1/19	0.00	0.00	QC21		

Part Op 130 - Package as per PPPD350-607-541

Descriptions: 135 - Photocopy bluefile & type labels per PPP D350-607-541 CHG008

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C4	Nut	1 Ea (1 ea)	90-Start up Operation	
AN4-13A	Bolt	6 Ea (6 ea)	90-Start up Operation	
AN4C15	BOLT	1 Ea (1 ea)	90-Start up Operation	
D2690-6	Lanyard	1 pcs (1 ea)	90-Start up Operation	
D3912-041	Eyebolt Receiver Assembly	1 pcs (1 ea)	90-Start up Operation	
D4086-200	Placard, Max Load	1 pcs (1 ea)	90-Start up Operation	
D4150-041	Attachment Arm Assembly	1 pcs (1 ea)	90-Start up Operation	
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 pcs (1 ea)	90-Start up Operation	
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 Ea (1 ea)	90-Start up Operation	
D4917-300	Placard, Max Load	1 pcs (1 ea)	90-Start up Operation	
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	90-Start up Operation	
MS21042L4	Nut	6 Ea (6 ea)	90-Start up Operation	
MS24665-151	Cotter Pin	1 Ea (1 ea)	90-Start up Operation	
NAS1149C0463R	Washer	3 Ea (3 ea)	90-Start up Operation	
NAS1149F0432P	Washer	12 Ea (12 ea)	90-Start up Operation	
NAS1515H4L	Washer	2 Ea (2 ea)	90-Start up Operation	
D4085-3	Placard	1 pcs (1 ea)	90-Start up Operation	
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 Ea (1 ea)	110-Packaging	
D4030-041	Long Basket Assembly (350)	1 Ea (1 ea)	110-Packaging	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN310C4	1	98	0
	AN4-13A	6	437	0
	AN4C15	1	52	0
	D2690-6	1	38	0
	D3912-041	1	11	0
	D4085-3	1	33	0
	D4086-200	1	12	0
	D4150-041	1	11	0
	D4151-041	1	16	0
	D4151-043	1	3	0
	D4917-300	1	18	0
	MS17984-C413	1	52	0
	MS21042L4	6	1,579	0
	MS24665-151	1	565	0
	NAS1149C0463R	3	437	0
	NAS1149F0432P	12	810	0
	NAS1515H4L	2	226	0
110-Packaging	D350-607-511	1	3	0
	D4030-041	1	0	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					